## Beam preparation for fee-based utilization of a 70-MeV/A Kr-beam

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In October 2014, RIKEN provided a 70 MeV/A Kr beam from the RIKEN Ring Cyclotron (RRC) to private companies as the first fee-based utilization.<sup>1)</sup> Since the customers required irradiations in an atmosphere with a uniform flux distribution over a large area and specified linear energy transfer (LET), we developed the following system at the E5A beam line and successfully delivered desired beams to the customers.

The uniform beam-flux distribution was achieved with wobbler magnets and a scatterer foil. A pair of 60-Hz wobbler magnets deflected the beam from the RRC vertically and horizontally so that the beam center traced a circle. At about 68 cm downstream, the beam passed through a scatterer (48- $\mu$ m thick Au foil), where multiple scattering brought about a lateral velocity distribution. At about 392 cm downstream from the scatterer, the beam passed to the atmosphere through an 8-cm diameter and 75- $\mu$ m thick polyimide (Kapton) vacuum-separation window.

In the atmosphere part of the beam path, we used an energy degrader and several detectors to control the LET and measure the beam characteristics. Figure 1 shows the configuration. After the window, there were an ionization chamber (IC: Applied Engineering Inc., AE-1341S) and a 0.5-mm thick plastic scintillator for measuring the total beam intensity. The IC had a 5cm diameter window that determined the beam size downstream. An adjustable energy degrader (Wood-Bell Co. Ltd.) followed to control the LET, where the beam energy was adjusted by inserting up to eight Al foils with 8-cm diameter and thicknesses of 12.8, 23.8, 48.6, 100.2, 100.8, 196.4, 486.0, and 975.4  $\mu$ m. We can insert any combination of the foils by using a remotecontrol pneumatic system to set the LET almost continuously. After the degrader, two sets of  $\Delta E + E$ Si-detector stacks were mounted on a motor-driven linear slider; the detectors can be not only placed at the center of the beam path but also horizontally moved across the beam for measuring the beam-flux distribution. The customer samples were placed at about 10 cm downstream from the Si detectors.

Beam scanning with the Si detectors revealed that the beam flux was uniform within  $\pm 1.8$  % over a diameter of about 35 mm. Another measurement with a GAFCHROMIC-film irradiation showed that the local deviation of the dose was within  $\pm 5$  %.

For the beam-intensity measurements, the scintillator counted the ions from nearly-zero intensity to about  $2.5 \times 10^5$  ions/s and the IC was available from 400 to  $2.5 \times 10^6$  ions/s.

We adjusted and verified the LET at the sample in



Fig. 1. Setup of Kr-beam irradiation after the window.

the following way: Increasing the thicknesses of the degrader foils, we measured the beam energy by using the Si detectors until the beam was totally stopped. Then we compared the thickness-energy relation to SRIM calculations<sup>2</sup>) and obtained the stopping power in the sample as a function of the degrader thickness, with a correction for the energy loss in the atmosphere between the Si detector and the sample. We considered the stopping power as the LET.

Figure 2 shows the relation between the LETs of  $^{40}$ Ar,  $^{84}$ Kr, and  $^{132}$ Xe ions at the surface of Si and their ranges in the material. The 70-MeV/A  $^{84}$ Kr beam from the RRC has the maximum energy of 43 MeV/A at the irradiation position, which corresponds to an LET between 13.2 and 40.9 MeV/(mg/cm<sup>2</sup>); the solid line in Fig. 2 indicates this region. In addition, if we use 95-MeV/A  $^{40}$ Ar and 26-MeV/A  $^{132}$ Xe beams accelerated by the RRC, an LET from 2.3 to 69 MeV/(mg/cm<sup>2</sup>) is available at the same beam line.



Fig. 2. LETs of <sup>40</sup>Ar, <sup>84</sup>Kr, and <sup>132</sup>Xe ions at the surface of Si as functions of their ranges. The solid lines correspond to the ions accelerated by the RRC and extracted to the atmosphere.

References

1) A. Yoshida et al.: In this report.

2) J. F. Ziegler: http://www.srim.org.

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