

## Development of intense $^{22}\text{Na}$ beam for application to wear diagnostics

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The industrial cooperation team in RIKEN and SHIEI Ltd. are developing a method for application to the wear diagnostics of industrial materials using RI beams as tracers. RI nuclei are implanted in the near surface of machine parts within a depth of 100  $\mu\text{m}$ , and the wear-loss of the near surface is evaluated by the decrease in the measured radioactivity. Continuous  $\gamma$ -ray detection from outside the machine enables real-time diagnostics of wear in running machines. For this purpose, we studied intense RI beams of  $^{22}\text{Na}$  ( $T_{1/2} = 2.6\text{y}$ ) at the RIPS separator with an energy of 26.6 MeV/u<sup>1)</sup>, and  $^7\text{Be}$  ( $T_{1/2} = 53\text{d}$ ) at the CRIB separator with an energy of 4.1 MeV/u<sup>2,3)</sup>. From the point of view of beam cost and beam-time flexibility, the low-energy RI beam production at CRIB using the AVF cyclotron independently is favorable. Then, we studied a low energy  $^{22}\text{Na}$  beam production using CRIB.

The  $^{22}\text{Na}$  beam was produced via the  $p(^{22}\text{Ne}, ^{22}\text{Na})n$  reaction. A primary beam of  $^{22}\text{Ne}^{7+}$  with an energy of 6.1 MeV/u and intensity of 0.3  $\mu\text{A}$  was introduced to the cryogenic gas target<sup>4)</sup>. The  $\text{H}_2$  gas at a pressure of 400 Torr was cooled to 90 K and was circulated to the gas cell at a rate of 17 slm. The primary beam was focused on a Havar foil placed at the entrance of the gas cell with a spot size of diameter 1 mm. The target was stable during this experiment. The produced  $^{22}\text{Na}$  beam was introduced to the F2 focal plane without a degrader foil at F1. Contaminant nuclei of  $^{19}\text{F}^{9+}$  (stable) and  $^{22}\text{Ne}^{10+}$  (primary beam) were then observed (Fig.1). The  $^{22}\text{Na}$  beam had two components with different charge states:  $q=10+$  and  $11+$ . Because the  $^{22}\text{Na}^{10+}$  component had large  $^{22}\text{Ne}^{10+}$  contamination, we have investigated the optimum magnetic rigidity for the  $^{22}\text{Na}^{11+}$  beam.

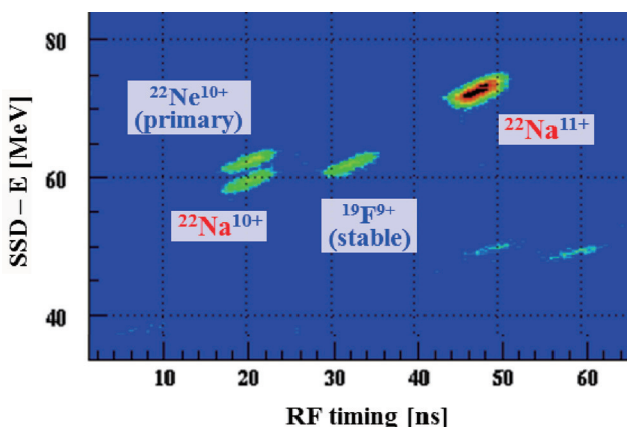


Fig. 1 Contaminant nuclei at optimum magnetic rigidity for the  $^{22}\text{Na}^{11+}$  beam.

The magnetic rigidity of the CRIB separator was scanned in the range of 0.53 – 0.59 Tm (Fig.2). At the optimum condition of 0.5535 Tm, the energy and radius of the  $^{22}\text{Na}^{11+}$  beam were 81.2 MeV (3.7 MeV/u) and  $\sigma = 1.6$  mm, respectively, with a momentum slit of  $\pm 3.1\%$  ( $\pm 50$  mm) at F1. The  $^{22}\text{Na}$  beam was 78 % in purity. The intensity was  $3.1 \times 10^7$  pps and was obtained by the following  $\gamma$ -ray measurement. To investigate the implantation-depth profile of  $^{22}\text{Na}$ , a stack of 2- $\mu\text{m}$ -thick aluminum foils with 16 mm diameter were irradiated. After irradiation, the stack was disassembled and the intensity of the  $\gamma$  ray ( $E\gamma = 1274$  keV) was measured using a Ge detector. From the obtained profile,  $^{22}\text{Na}$  was implanted in aluminum at  $38 \pm 6$   $\mu\text{m}$  with a total approximate activity rate of 0.9 kBq/1h irradiation.

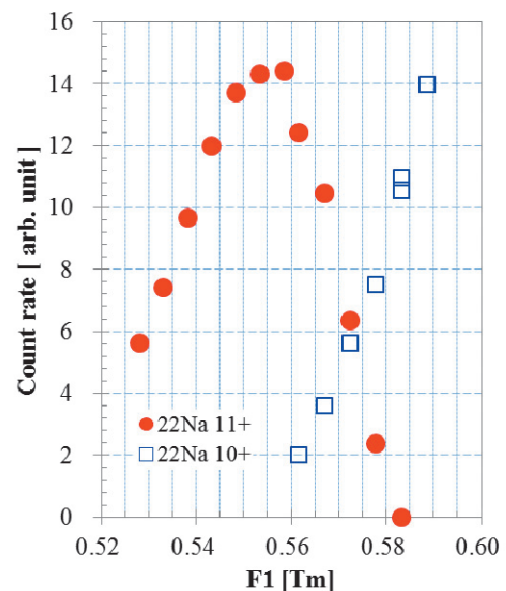


Fig. 2  $^{22}\text{Na}^{11+}$  beam intensity dependence on the magnetic rigidity.

The total activation rate of  $^{22}\text{Na}^{11+}$  beam using RIPS was 5 kBq/1h irradiation<sup>1)</sup>, which is five times greater than the intensity of CRIB. However, this difference is nearly compensated with the difference in beam production cost between RIPS+RRC and CRIB+AVF.

### References

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