Production of $^{44\text{m}}$Sc for multiple-isotope PET

T. Fukuchi,*1 S. Yano,*2 H. Haba,*1 and Y. Watanabe*1

We have been working toward the development of a next-generation positron emission tomography (PET) system, known as multiple-isotope PET (MI-PET). MI-PET is designed to coincide with $\gamma$-ray using additional detectors and identify the tracer by detecting the prompt $\gamma$-ray, which is emitted after positron emission from positron-$\gamma$ emitter. Figure 1 shows an image and schematic illustration of the developed MI-PET system. The system is composed of a PET system and additional $\gamma$-ray detectors. The PET system consists of pixelized gadolinium orthosilicate (GSO) scintillation detectors and has a ring geometry with an inner diameter and width of 95 mm and 37.5 mm, respectively. Eight bismuth germanium oxide (BGO) scintillation detectors constitute the additional eight detectors, each with a dimension of $50 \times 50 \times 30 \text{ mm}^3$, arranged in two rings mounted on each side of the PET ring.\(^1\)

For multiple-isotope imaging using MI-PET, at least one positron-$\gamma$ emitter is necessary as a tracer. Scandium-44 is one of the candidates for the specific radioactive tracer for MI-PET owing to its large positron and $\gamma$-ray emission ratio and moderate half-life ($^{44}$Sc: 3.97 h, $^{44\text{m}}$Sc: 58.61 h). Therefore, we studied the production of $^{44\text{m}}$Sc and its imaging using MI-PET.

For $^{44\text{m}}$Sc production, we used $^{nat}$CaO powder as the target material, which was pressed into a disk with an inner diameter and thickness of 10-mm and 376-mg/cm$^2$, respectively. The target was irradiated for 3 h with a 24-MeV deuteron beam having an intensity of 3.0 $\mu$A at the RIKEN AVF cyclotron. The irradiated CaO target was dissolved in 6 M HCl and evaporated to become dry. Subsequently, the residue was dissolved in 5 mL of 2 M HCl. The solution was passed through an anion exchange resin column (DGA resin, particle size: 50–100 $\mu$m) filled in a Muromac column.\(^2\) The resin was then washed with 5 mL of 2 M HCl and $^{44\text{m}}$Sc was eluted from the resin with 10 mL of 0.1 M HCl. Finally, approximately 2.0 MBq of $^{44\text{m}}$Sc with 90% radiochemical yield was obtained.

To test the imaging ability of the MI-PET system for $^{44\text{m}}$Sc, we scanned a dual radionuclide rod phantom that comprised three cylindrical rods with a diameter and length of 10 mm and 76 mm, respectively. Scandium-44 and $^{18}$F (pure positron emitter) dissolved in water were poured into the rods. The first rod had $^{44\text{m}}$Sc (585 kBq) and $^{18}$F (636 kBq) activities. The second and third rods had $^{44\text{m}}$Sc (585 kBq) and $^{18}$F (636 kBq) activities, respectively. The configuration of this rod phantom is illustrated in Fig. 2. The rods were positioned parallel to the scanner’s axial direction and a 30-min scan was performed.

Figure 3 shows the reconstructed phantom images as the x-y plane projection images of the rod phantom with the absence (A) or presence (B) of $\gamma$-ray detection. From these images, the distribution of $^{44\text{m}}$Sc and $^{18}$F is evident.

This study demonstrates the feasibility of $^{44\text{m}}$Sc imaging using MI-PET. In future, we will conduct multiple isotope animal experiments using $^{44\text{m}}$Sc and the other PET tracer. We will also synthesize useful MI-PET drug labeled with $^{44\text{m}}$Sc.

References