S. Oshikiri,<sup>\*1</sup> H. Kato,<sup>\*1</sup> D. Mori,<sup>\*1</sup> A. Hino,<sup>\*2</sup> and H. Haba<sup>\*1</sup>

Copper-67 (<sup>67</sup>Cu) with a half-life of 2.58 days is one of the promising RIs for both diagnosis and therapy in nuclear medicine. We have been developing a technology for producing <sup>67</sup>Cu via the <sup>70</sup>Zn( $d, \alpha n$ )<sup>67</sup>Cu reaction using the RIKEN AVF cyclotron and distributing purified <sup>67</sup>Cu products (RIKEN <sup>67</sup>Cu) to the general public through the Japan Radioisotope Association.<sup>1</sup>) In this work, we investigated the availability of RIKEN <sup>67</sup>Cu for radiolabeling a peptide compound.

DOTA-Substance P (DOTA-SP) is DOTA-peptide that has been studied as a candidate radiopharmaceutical for glioblastoma.<sup>2,3)</sup> In the present study, we selected DOTA-SP as a model compound.

The labeling method of <sup>67</sup>Cu-DOTA-SP is as follows.

- Step 1: RIKEN  $^{67}\mathrm{Cu}$  chloride (2.6 MBq) was dissolved in 0.05 M hydrochloric acid to prepare a  $^{67}\mathrm{Cu}$ stock solution (80 MBq/mL). The radioactivity of  $^{67}\mathrm{Cu}$  was determined using a germanium semiconductor detector.
- Step 2: DOTA-SP was dissolved in 0.75 M sodium acetate buffer at pH5.0 to prepare  $14 \times 10^{-5}$ ,  $4.6 \times 10^{-5}$ , and  $0.92 \times 10^{-5}$  M DOTA-SP solutions.
- Step 3: 2.0  $\mu$ L of the <sup>67</sup>Cu-stock solution was added to 1.0  $\mu$ L of each DOTA-SP solution. The mixture of the <sup>67</sup>Cu-stock solution and DOTA-SP solutions of  $14 \times 10^{-5}$ ,  $4.6 \times 10^{-5}$ , and  $0.92 \times 10^{-5}$  M resulted in 1.2, 3.5, and 17 MBq/nmol solutions, respectively.
- Step 4: The mixture in Step 3 was heated at  $97^{\circ}$ C for 10 min and kept at a room temperature for 5 min.
- Step 5: Labeling yields of <sup>67</sup>Cu-DOTA-SP were determined using the thin-layer chromatography (TLC) method with a C18 reversed-phase TLC plate (NAGEL PR-18W/UV254) and eluted with a mixture of acetonitrile, 0.5 M ammonium acetate, methanol, and tetrahydrofuran in a volume ratio of 4:3:2:1.

Figure 1 shows the labeling yield (%) as a function of the specific radioactivity of  $^{67}$ Cu-DOTA-SP. RIKEN  $^{67}$ Cu was used to label DOTA-SP with the highest yield at 1.2 MBq/nmol. The yield decreased with an increase of the specific radioactivity.

In previous research using another DOTA-peptide, DOTA-TATE, the labeling yield with  $^{64}$ Cu was reported to be 97% at a specific radioactivity of 7 MBq/nmol.<sup>4)</sup>  $^{64}$ Cu is a radionuclide with a half-life of 12.7 h. We can convert thereported specific radioac-

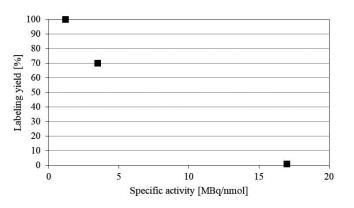


Fig. 1. Relation between specific activity (MBq/nmol) and labeling yield (%) of  $^{67}\mathrm{Cu}\text{-}\mathrm{DOTA}\text{-}\mathrm{SP}.$ 

tivity of 7 MBq/nmol for  $^{64}\mathrm{Cu}$  into 1.4 MBq/nmol for  $^{67}\mathrm{Cu}$ . This is comparable with our result at 1.2 MBq/nmol in DOTA-SP and might be applicable to other compounds with such a specific radioactivity of RIKEN  $^{67}\mathrm{Cu}$ . This specific radioactivity was considered to be sufficient for use in studies such as *in vitro/in vivo* studies to examine candidate radiopharmaceuticals.

In this study, we evaluated the quality of RIKEN <sup>67</sup>Cu through DOTA-SP labeling and revealed that RIKEN <sup>67</sup>Cu has a high and sufficient quality to label compounds such as DOTA-peptides for studies on radiopharmaceuticals.

## References

- 1) S. Yano et al., RIKEN Accel. Prog. Rep. 49, 22 (2016).
- 2) A. Majkowska-Pilip et al., Molecules 23, 2542 (2018).
- L. Królicki *et al.*, Eur. J. Nucl. Med. Mol. Imaging 46, 614 (2019).
- 4) S. N. Rylova et al., PLoS One 13, e0195802 (2018).

<sup>\*1</sup> RIKEN Nishina Center

<sup>\*2</sup> RI Research Department, FUJIFILM Toyama Chemical Co., Ltd.