## Production cross sections of titanium radionuclides via proton-induced reactions on scandium

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Titanium radionuclides can be used in nuclear medicine. <sup>45</sup>Ti ( $T_{1/2} = 3.08$  h,  $I_{\beta+} = 84.8\%$ ) and <sup>44g</sup>Sc  $(T_{1/2} = 3.89 \text{ h}, I_{\beta+} = 94.3\%)$ , which is the daughter of <sup>44</sup>Ti ( $T_{1/2} = 59.1$  y), are positron emitters and suitable for positron emission tomography (PET).<sup>1)</sup> The two titanium radionuclides  ${}^{44}$ Ti and  ${}^{45}$ Ti can be produced via charged-particle-induced reactions, such as  $\alpha$ particle-induced reactions on calcium and proton- and deuteron-induced reactions on scandium in a no-carrieradded form. The former reaction on calcium requires enriched <sup>42</sup>Ca targets. However, the composition of this isotope in natural calcium is only 0.647%. For protonand deuteron-induced reactions, the monoisotopic element scandium <sup>45</sup>Sc can be used as a target material. The proton- and deuteron-induced reactions on  ${}^{45}Sc$  are thus promising for the production of both titanium radionuclides. We have previously studied the deuteroninduced reaction on <sup>45</sup>Sc.<sup>2</sup>) Subsequently, we focused on the proton-induced reaction on  $^{45}$ Sc. In a literature survey and in the EXFOR library,<sup>3)</sup> we found four and ten experimental studies on the production cross sections of <sup>44</sup>Ti and <sup>45</sup>Ti isotopes, respectively. The cross sections reported in these previous studies are largely scattered. Therefore, additional and reliable cross sections of the proton-induced reactions on <sup>45</sup>Sc are required.

We performed an experiment at the RIKEN AVF cyclotron using well-established methods, namely, the stacked-foil activation technique and high-resolution  $\gamma$ ray spectrometry. Pure metal foils of  ${}^{45}Sc$  (99.0% purity, Goodfellow Co., Ltd., UK), <sup>nat</sup>Ti (99.6% purity, Nilaco Corp., Japan), and <sup>27</sup>Al (>99% purity, Nilaco Corp., Japan) were purchased and used for the stacked target. The <sup>nat</sup>Ti and <sup>27</sup>Al foils were used for the  $^{nat}Ti(p, x)^{48}V$  monitor reaction and for catching recoiled products, respectively. The lateral size and weight of each foil were measured. The derived average thicknesses of the  ${}^{45}Sc$ ,  ${}^{nat}Ti$ , and  ${}^{27}Al$  foils were  $30.5, 2.25, \text{ and } 13.7 \text{ mg/cm}^2$ , respectively. The foils were then cut into  $10 \times 10$  mm pieces to fit a target holder that served as a Faraday cup. Twenty sets of Sc-Al-Ti-Ti-Al foils were stacked in the target holder. The stacked target was irradiated with a  $30.1 \pm 0.1 \text{MeV}$ proton beam for 60 min. The initial beam energy was determined by the time-of-flight method.<sup>4)</sup> The average beam intensity measured by the Faraday cup was 203 nA. The energy degradation of the beam in the stacked target was calculated using stopping powers de-

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600 Blosser (1955) × 45Sc(p,n)45Ti Humes (1963) Levenberg (1965) Dell (1965) 500 Treytl (1966) section (mb) Iyengar (1967) 400 Thomas (1968) McGee (1970) -Levkovski (1991) 300 Einisman (1996) Cross TENDL-2019 This work 200 100 0 0 10 15 20 25 30 5 Energy (MeV)

Fig. 1. Excitation function of the  ${}^{45}\text{Sc}(p,n){}^{45}\text{Ti}$  reaction in comparison with the previous data found in the EXFOR library<sup>3</sup>) and the TENDL-2019 values.<sup>7</sup>)

rived from the SRIM code.<sup>5)</sup> The  $\gamma$ -ray spectra from each irradiated foil were measured three times using a high-purity germanium detector (ORTEC GEM30P4-70). Nuclear decay data were obtained from the online database NuDat 3.0.<sup>6)</sup>

The weak  $\gamma$  line at 719.6 keV ( $I_{\gamma} = 0.154\%$ ) emitted with the decay of <sup>45</sup>Ti was measured. Due to its low intensity, only four cross sections of the <sup>45</sup>Sc(p, n)<sup>45</sup>Ti reaction, with large statistical uncertainties, at around the peak were determined. Our preliminary result in comparison with the earlier experimental data found in the EXFOR library<sup>3</sup>) and the TENDL-2019 values<sup>7</sup>) is shown in Fig. 1. The peak position and amplitude of our result are similar to the data obtained by McGee *et al.*<sup>8</sup>) The TENDL data are slightly smaller than our data at the peak.

Additional measurement after several months will be performed for the long-lived radioisotope <sup>44</sup>Ti. Production cross sections of scandium radioisotopes in the reaction will be also determined.

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