## Activation cross sections of alpha-particle-induced reactions on natural calcium

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We focused on the production of the therapeutic radionuclide  $^{47}{\rm Sc}~(T_{1/2}=3.3492$  d) via alpha-particle-induced reactions on calcium. Owing to the relatively small abundance of  $^{46}{\rm Ca}~(0.004\%)$  and  $^{48}{\rm Ca}~(0.187\%)$  in natural calcium, the dominant route for  $^{47}{\rm Sc}$  production is the reaction on  $^{44}{\rm Ca}~(2.086\%)$ . Only one experimental study was found in a literature survey,  $^{1)}$  and therefore, we performed an experiment to obtain the cross sections of the  $^{\rm nat}{\rm Ca}(\alpha,x)^{47}{\rm Sc}$  reaction. The production cross sections of  $^{46,\,44{\rm m},\,44{\rm g},\,43}{\rm Sc}$  and  $^{47}{\rm Ca}$  were also determined.

The experiment was conducted with a 29-MeV alphaparticle beam at the RIKEN AVF cyclotron. Stackedfoil activation technique and high-resolution gamma-ray spectrometry were used in the experiment. Calciumfluoride (CaF<sub>2</sub>) deposited on a high-purity  $^{27}$ Al backing foil (99.999% purity, Goodfellow Co. Ltd., UK) was used as the calcium target. In addition, two metallic foils of <sup>nat</sup>Ti (99.5% purity) for the <sup>nat</sup>Ti( $\alpha, x$ )<sup>51</sup>Cr monitor reaction and  $^{27}$ Al (>99% purity) to catch recoiled products were purchased from Nilaco Corp., Japan. The measured average thicknesses of the <sup>27</sup>Al backing, <sup>27</sup>Al catcher and <sup>nat</sup>Ti monitor foils were 2.57, 1.50 and  $2.30 \text{ mg/cm}^2$ , respectively. The thickness of the CaF<sub>2</sub> layer was  $0.135 \text{ mg/cm}^2$ , as derived from the measured deposited area and net weight of  $CaF_2$ . Thickness uncertainties were estimated to be 5% for the  $CaF_2$  layer and 1% for the other foils. All foils were cut into a size of  $10 \times 10 \text{ mm}^2$  to fit a target holder. Each calcium target consisted of two  $CaF_2$  layers sandwiched with the <sup>27</sup>Al backing foils. Twelve calcium targets and seven sets of the <sup>nat</sup>Ti monitor and <sup>27</sup>Al catcher foils were stacked together in the target holder.

The stacked target was irradiated for 30 min with an alpha-particle beam. The measured average beam intensity and energy were 175 nA and 29.0  $\pm$  0.2 MeV, respectively. The energy degradation in the stacked target was calculated using stopping powers obtained from the SRIM code.<sup>2)</sup>

The high-resolution gamma-ray spectrometry using a high-purity germanium detector was performed without chemical separation. The calcium targets were measured five times with cooling times from 3.2 h to 77.0 d and dead times below 2.1%.

The derived cross sections of the  $^{\rm nat}{\rm Ti}(\alpha,x)^{51}{\rm Cr}$  monitor reaction were compared with the IAEA recom-

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6 <sup>nat</sup>Ca(a,x)<sup>47</sup>Sc 5 × Levkovski (1991) (<sup>44</sup>Ca) TENDL-2019 Cross section (mb) 4 This work 3 2 1 0 0 5 10 15 20 25 30 Energy (MeV)

Fig. 1. Excitation function of the  $^{nat}Ca(\alpha, x)^{47}Sc$  reaction in comparison with normalized data from the previous study<sup>1)</sup> and TENDL-2019 values.<sup>4)</sup>

mended values.<sup>3)</sup> The comparison results indicated that the beam intensity and thicknesses of both <sup>27</sup>Al backing and catcher foils were corrected within the uncertainties by +5.6% and -1%, respectively. The measured thicknesses of the <sup>nat</sup>Ti monitor foil and the CaF<sub>2</sub> layer were adopted without any correction.

<sup>47</sup>Sc can be produced directly from the <sup>44</sup>Ca( $\alpha, p$ )<sup>47</sup>Sc reaction and indirectly from the decay of the coproduced parents, <sup>47</sup>Ca and <sup>47</sup>K. The indirect contribution was negligible because the co-produced parents can be formed only from the lower-abundant isotopes, <sup>46</sup>Ca and <sup>48</sup>Ca. The gamma line at 159.381 keV ( $I_{\gamma}$  = 68.3%) from the <sup>47</sup>Sc decay was measured after cooling times of 1.2–2.8 d. The derived cross sections of the  $^{nat}Ca(\alpha, x)^{47}Sc$  reaction are shown in Fig. 1 in comparison with the experimental data studied earlier<sup>3</sup>) and the theoretical values provided in the TENDL-2019 library.<sup>4)</sup> The previous data of the  ${}^{44}Ca(\alpha, x){}^{47}Sc$  reaction are normalized to those using natural calcium targets. The peak of the previous data shifts to the low-energy region. The TENDL-2019 calculation largely overestimates the excitation function.

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