

## Development of accelerator production method of $^{139}\text{Ce}$ for domestic supply

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Cerium-139 ( $^{139}\text{Ce}$ ), a radioactive isotope with a half-life of 137.6 days, is an essential nuclide used in calibration of  $\gamma$ -ray detectors and Single Photon Emission Computed Tomography (SPECT) cameras due to its single  $\gamma$ -ray emission of 165.9 keV. Thus far,  $^{139}\text{Ce}$  has been imported to Japan from abroad. However, in recent years, its availability has been unstable due to changes in global situations, requiring the domestic production of  $^{139}\text{Ce}$ . In this study, we aim to develop a method to produce  $^{139}\text{Ce}$  in the  $^{nat}\text{La}(d, xn)^{139}\text{Ce}$  reaction and chemically separate it from the  $^{nat}\text{La}$  target.

Three  $^{nat}\text{La}_2\text{O}_3$  pellet targets (purity: 99.999%; thickness:  $\sim 800$  mg/cm<sup>2</sup>; weight:  $\sim 0.30$  g), T1, T2, and T3, were bombarded with 24-MeV deuteron beams from the RIKEN AVF cyclotron. The average beam currents for T1, T2, and T3 were 1.0, 3.0, and 3.0  $\mu\text{A}$  and the irradiation times were 1.0, 0.5, and 6.3 hours, respectively. T1 and T2 were used for the development of chemical separation, while T3 was for the production of a practical quantity of  $^{139}\text{Ce}$ .

Referring to previous studies,<sup>1,2)</sup> two procedures were investigated for the chemical separation of  $^{139}\text{Ce}$  from the target: (a) anion-exchange chromatography with a strongly basic anion-exchange resin and (b) extraction chromatography with a Ln2 resin (Eichrom). In (a), the irradiated  $^{nat}\text{La}_2\text{O}_3$  target was dissolved with concentrated nitric acid (conc.  $\text{HNO}_3$ ). The solution was evaporated to dryness, dissolved with 0.7 M  $\text{NaBrO}_3$ /6 M  $\text{HNO}_3$  (2 mL), and loaded onto the anion-exchange column (Muromac 1X8; 100–200 mesh; inner diameter 5 mm  $\times$  height 23 mm). Then, 0.7 M  $\text{NaBrO}_3$ /6 M  $\text{HNO}_3$  (14 mL), 10 M  $\text{HNO}_3$  (0.5 mL), and 0.2 M  $\text{HNO}_3$  (20 mL) were added to the column, and the eluates were taken in 2-mL fractions to confirm the elution behavior of  $^{139}\text{Ce}$  and co-produced  $^{140}\text{La}$ . The radioactivities of  $^{139}\text{Ce}$  and  $^{140}\text{La}$  were measured with a Ge detector. In (b), the target was dissolved with conc.  $\text{HNO}_3$ . The solution was evaporated to dryness, dissolved with 0.1 M  $\text{NaBrO}_3$ /3 M  $\text{HNO}_3$  (2 mL), and loaded onto the extraction column (Eichrom Ln2 resin; 50–100  $\mu\text{m}$ ; 5-mm inner diameter  $\times$  23-mm height). 0.1 M  $\text{NaBrO}_3$ /3 M  $\text{HNO}_3$  (20 mL), 3 M  $\text{HNO}_3$  (2 mL), and 0.5 M  $\text{HCl}$ /0.1 M  $\text{H}_2\text{O}_2$  (4 mL) were added to the column to confirm the elution behavior of  $^{139}\text{Ce}$  and  $^{140}\text{La}$ . This extraction chromatography was also applied for T3.

The elution curves for the anion-exchange and extraction chromatography are shown in Figs. 1(a) and 1(b), respectively. The elution time of  $^{140}\text{La}$  with the Ln2-resin column was faster than that with the anion-exchange column. The decontamination factors for

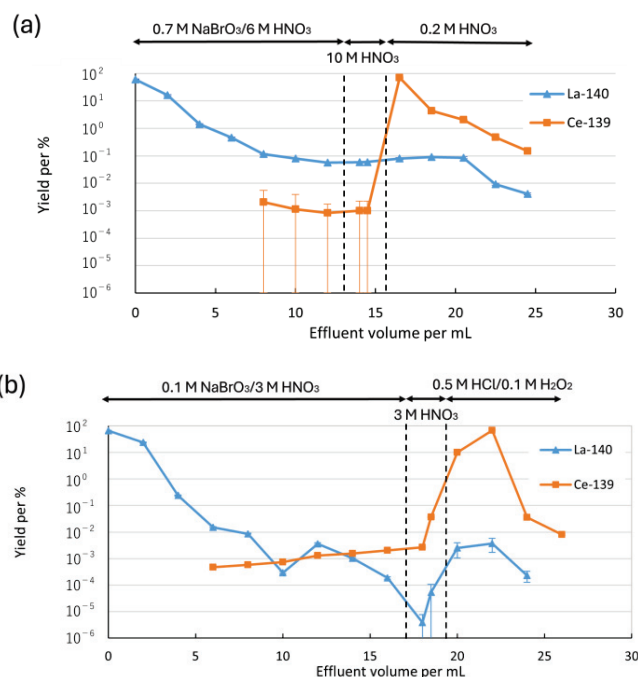


Fig. 1. Elution curves of  $^{140}\text{La}$  and  $^{139}\text{Ce}$  by (a) anion-exchange chromatography and (b) extraction chromatography.

$^{140}\text{La}$  in the purified  $^{139}\text{Ce}$  were  $(4.9 \pm 0.3) \times 10^2$  for the anion-exchange chromatography and  $(5.4 \pm 2.0) \times 10^4$  for the extraction chromatography. The chemical yields of  $^{139}\text{Ce}$  were  $92 \pm 4\%$  and  $99 \pm 4\%$ . For T3,  $18.1 \pm 0.5$  MBq of  $^{139}\text{Ce}$  was produced at the end of bombardment with a production yield of  $0.96 \pm 0.03$  MBq/ $\mu\text{A} \cdot \text{h}$ . The  $\gamma$ -ray spectrum of the purified  $^{139}\text{Ce}$  from T3 is shown in Fig. 2. The chemical yield was  $104 \pm 4\%$ .

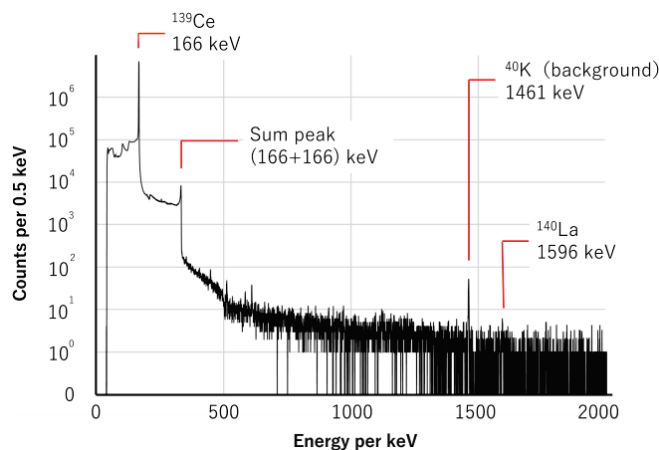


Fig. 2. Gamma-ray spectrum of purified  $^{139}\text{Ce}$  by the extraction chromatography with Ln2 resin.

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The radioactivity of radionuclides other than  $^{139}\text{Ce}$  was below the detection limits.

#### References

- 1) N. Ishioka *et al.*, JAERI-Tech, 2001-095 (2002).
- 2) Eichrom Technologies, LLC, Application Note, AN-1811-10.