

# Activation cross sections of $\alpha$ -particle-induced reactions on scandium

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Titanium-45 ( $T_{1/2} = 184.8$  min) is a positron emitter that can be used for positron emission tomography.<sup>1)</sup> This medical radioisotope can be produced by charged-particle-induced reactions on its neighboring elements, *e.g.*, calcium and scandium. An example production reaction is the  $\alpha$ -particle-induced reaction on the monoisotopic element scandium ( $^{45}\text{Sc}$ : 100%). No experimental study on the production cross sections of such reactions was found in a literature survey performed using the EXFOR library.<sup>2)</sup> Therefore, we conducted an experiment to obtain the cross sections to produce  $^{45}\text{Ti}$  and other co-produced impurities.

The experiment was performed at the RIKEN AVF cyclotron. The stacked-foil activation technique and off-line  $\gamma$ -ray spectrometry were used. The stacked target for the experiment was composed of thin metallic foils of  $^{45}\text{Sc}$  (99.9% purity),  $^{nat}\text{Ti}$  (99.5% purity), and  $^{27}\text{Al}$  (>99% purity) (Nilaco Corp., Japan). The average thickness of each foil was estimated from the measured weight and size. The derived thicknesses of the  $^{45}\text{Sc}$ ,  $^{nat}\text{Ti}$ , and  $^{27}\text{Al}$  foils were 7.71, 9.13, and 4.99 mg/cm<sup>2</sup>, respectively. The original foils were cut into a size adjusted for the target holder (8 × 8 mm). Nine sets of Sc-Al-Ti-Al foils and an additional two sets of Ti-Al foils were stacked in the target holder that served as a Faraday cup.

The stacked target was irradiated with a 50.9-MeV  $\alpha$ -particle beam for 30 min. The beam energy was determined by the time-of-flight method.<sup>3)</sup> The energy degradation in the stacked-foil target was estimated using stopping powers derived from the SRIM code.<sup>4)</sup> The average beam current derived using the total charge collected by the Faraday cup was 201 nA.

$\gamma$ -ray spectra of the irradiated foils were measured using a high-purity germanium detector (ORTEC GEM30P4-70) and dedicated analyzing software (SEIKO EG&G Gamma Studio). The  $\gamma$ -ray measurement of each foil was performed five times to follow the decay of radionuclides with largely different half-lives. To force the annihilation of the emitted positrons, copper plates (886 mg/cm<sup>2</sup>) were used to sandwich the Sc foils. The attenuation of  $\gamma$  rays in the copper plates was estimated for correction of measured counts.

Cross sections of the  $^{nat}\text{Ti}(\alpha, x)^{51}\text{Cr}$  monitor reaction were derived to assess the beam parameters and target thicknesses. The 320.08-keV  $\gamma$  rays ( $I_\gamma = 9.91\%$ ) emitted with  $^{51}\text{Cr}$  decay ( $T_{1/2} = 27.7$  d) were used. The derived cross sections were compared with the International Atomic Energy Agency recommended val-

ues.<sup>5)</sup> Based on the comparison, the measured beam energy and current were corrected by +0.2 MeV and -2% within the uncertainties, respectively. The measured thicknesses of the Sc, Ti, and Al foils were also corrected by -2%, -1%, and -1% within the uncertainty, respectively. The corrected beam parameters, energy (51.1 MeV), beam current (197 nA), and foil thicknesses (Sc: 7.56, Ti: 9.04, and Al: 4.94 mg/cm<sup>2</sup>) were adopted to deduce the production cross sections of the radionuclides in the  $^{45}\text{Sc}$  targets.

Activation cross sections of  $^{48}\text{V}$ ,  $^{45}\text{Ti}$ ,  $^{47,46g,44m,44g,43g}\text{Sc}$ , and  $^{43,42}\text{K}$  were determined from the experiment. The production cross sections of  $^{45}\text{Ti}$  were derived using 511-keV annihilation  $\gamma$  rays.  $\gamma$  rays were also emitted from the decay of several co-produced positron emitters. The contributions of  $^{47}\text{V}$  ( $T_{1/2} = 32.6$  min) and shorter-lived radionuclides were neglected in cooling times longer than 4.8 hours. The other contributions of  $^{48}\text{V}$  ( $T_{1/2} = 15.9735$  d),  $^{44g}\text{Sc}$  ( $T_{1/2} = 3.97$  h), and  $^{43}\text{Sc}$  ( $T_{1/2} = 3.891$  h) were estimated and subtracted.

The cumulative cross sections using the corrected counts of the 511-keV  $\gamma$  rays are shown in Fig. 1 in comparison with the TENDL-2021 values.<sup>6)</sup> The TENDL-2021 values are consistent with our results. No literature data were found in the EXFOR library. The new data obtained in this study are expected to contribute to design a production target of  $^{45}\text{Ti}$  for use in nuclear medicine.

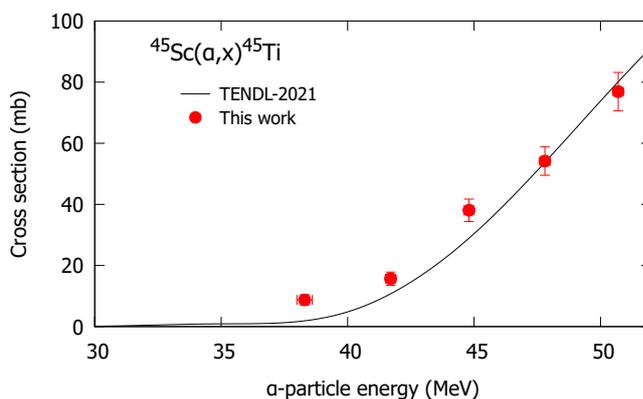


Fig. 1. Cross sections of the  $^{45}\text{Sc}(\alpha, x)^{45}\text{Ti}$  reaction compared with theoretical calculation in the TENDL-2021 library.<sup>6)</sup>

## References

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